

Date: Friday, 18/07/2008 10:50:35 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 4" HEATER TUBE
Job Number : 40620	
Estimate Number : 12697	
P.O. Number :	Part Number : D22911
This Issue : 18/07/2008 S.O. No. :	Drawing Number : D2291 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 30598	Material :
Written By :	Due Date : 10/08/2008 Qty: 6 Um: Each
Checked & Approved By : <u>JUL 08.7.18</u>	
Comment : Est Rev:A New Issue 07-02-02 JLM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T4000W125

6061-T6 RD Tube 4.00 x.125W



Comment: Qty.: 0.2625 f(s)/Unit Total : 1.5750 f(s)

6061T6 TUBE 4.00 x .125w

Batch:

M19093

M.A.

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



6X

Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length as per Dwg D2291

M.A. FF 09/02/25
09/02/25

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S02/02/25 (KG)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



6X

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

173

9/2/26

SQ

5.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02 H

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

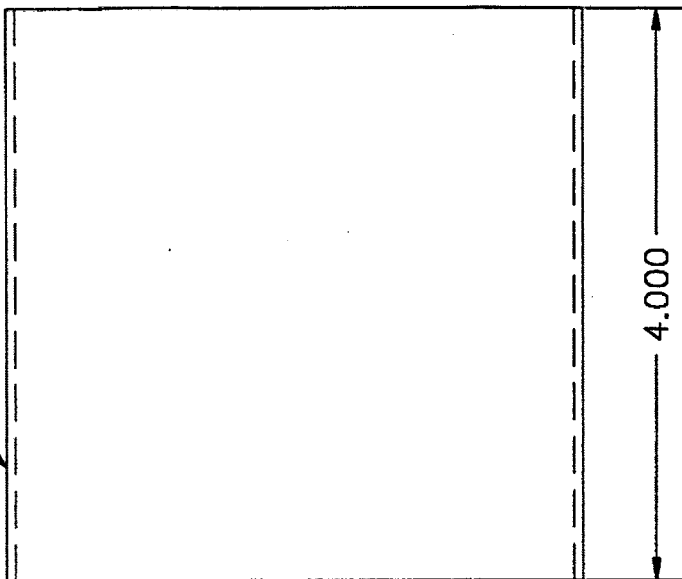
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

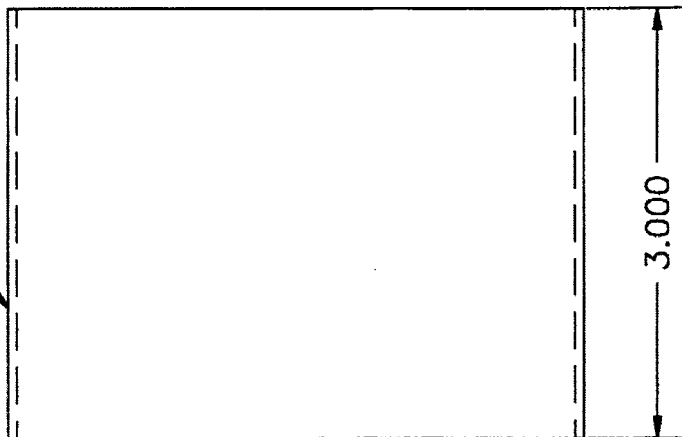


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED BW	APPROVED BW	D2291	SHEET 1 OF 1
DATE	TITLE	SCALE	
94.10.25	4" HEATER TUBES		
B	96.01.15	CHANGED MATERIAL	

D2291-3



D2291-1



MATERIAL: 6061-T6 TUBE
4" OD X 0.125 WALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40020